



BLUE STAR



WORKS FOR NATURE.

WORKS FOR YOU.



ECO-FRIENDLY GREEN PANELS WITH
CYCLOPENTANE **PUF INSULATION**



Blue Star is India's largest central air conditioning and commercial refrigeration company, with over 8 decades of experience in providing commercial refrigeration solutions of every kind. With products designed, developed and manufactured at seven state-of-the-art plants across India, and supported in every corner of the country through 30 offices and over 4040 dealerships.

The Company is known for its innovation and technological leadership and has introduced many cutting-edge products and solutions into the international marketplace which offer higher efficiency, better performance and more reliability—factors that matter most to the customer.

Blue Star also ensures that every new solution it brings to the marketplace is eco-friendly and green, and contributes to a sustainable future of reduced global warming and zero ozone depletion. The introduction of the eco-friendly R410a refrigerant in most of its air conditioning solutions, for example, goes a long way in helping the country meet its obligations to reduce the use of HFCs under the Montreal Protocol.

The Company now introduces eco-friendly pre-fabricated insulation panel systems in a range of profiles, thicknesses and finishes. The speciality of these panels is that, they are perfect for the speedy creation of cold stores of any size at the site due to their precise interlocking design and great insulation properties and are also eco-friendly both in their material and in their manufacturing process itself.

These new eco-friendly panel solutions from Blue Star can be used to create cold storages of any size, from small walk-ins to very large cold rooms.





The Perfect Cold Room

A cold storage is a critical piece of infrastructure for any industry. The quality of stored produce and raw materials depend upon the reliable and precise functioning of the cold storage.

Blue Star's experience in creating cold storages that offer different storage conditions in terms of temperature, humidity, fresh air, air flow, etc., to suit different industry requirements has made them the leaders in this domain too.

The Company's engineers plan and design cold rooms based on advanced heat load calculations using internationally acclaimed softwares thus building your desired cold room with precision.

Blue Star's Cold Storage Division extends across a wide spectrum of industries that includes:

Agro Industry

Cold Chain

Dairy

Floriculture

Food Processing

Healthcare

Horticulture

Hotels & Restaurants

Ice Cream

Industrial Canteens

Meat Processing

Pharmaceuticals

Ripening Chambers

R & D Labs

Sea Food



Pre-fabricated from Blue Star

Panels

Blue Star's new range of pre-fabricated insulation panel systems are easy-to-use interlocking panels that can be used to create cold rooms of any size at the site.

Since the insulation material in these panels is foamed between two metal skins, they offer highly effective insulation for cold rooms.

What's more, these panels are designed to ensure precision interlocking and hence they form leak-free walls ideal for cold rooms.

Manufactured in a wide range of profiles, thicknesses and finishes, these systems can be used to create cold stores at the site and of any size – from small walk-ins to very large cold rooms.

Doors

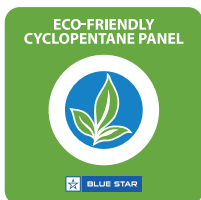
Blue Star offers a complete range of insulated doors to complement its world-class environment-friendly PUF panels.

The polyurethane foam insulation sandwiched between GI sheets makes the doors perfect for high-performance cold rooms.

- Self-closing: Ensures that the door remains closed without any human interaction
- Safety release: Doors can be opened from inside
- View port: Helps view products stored inside without opening the door, which is not just for convenience but for power saving too

- Posi-Seal: Provides perfect alignment of frames and ensures perfect closing movement
- Sweep gasket: Air-tight heavy-duty sealing gasket below the door remains flexible at any temperature
- Thermal break: Eliminates thermal conductivity which otherwise leads to condensation and ice formation

An Eco-friendly DNA



Panel Systems

Blue Star's new range of pre-fabricated insulation panels are eco-friendly from the ground-up since even the manufacturing process is green.

Cyclopentane: The eco-friendly blowing agent

Cyclopentane is increasingly becoming an industry standard, the world over, as an eco-friendly blowing agent. Blue Star has also invested in using cyclopentane as the blowing agent in the manufacture of its new series of insulation panels. This makes the panels 'green' even in their manufacturing process, and further underlines Blue Star's commitment to a greener tomorrow.

This ensures zero Ozone Depleting Potential (ODP) and reduces Global Warming Potential (GWP) as compared to HCFC-141b which is not environment-friendly.



Why cyclopentane

- ODP (Ozone Depletion Potential): 0
- GWP (Global Warming Potential): Negligible (11)
- Complies with TUV standards, CCOE certification

Blue Star's commitment to a healthy environment is thus further reinforced by this investment in a cyclopentane process, which not only ensures superior yet environmentally-friendly products, but also supports the obligations under the Montreal Protocol on 'Substances that Deplete the Ozone Layer'.

Cyclopentane vs Conventional HCFC-141b :

S.N.	Particulars	HCFC 141b	Cyclopentane
1	GWP (Global Warming Potential)	630	11
2	ODP (Ozone Depletion Potential)	0.11	0
3	Fire retardant property	Self-extinguishing	Self-extinguishing

CFC and HCFC-free polyurethane

The insulation material used within Blue Star's new range of pre-fab panel systems is also eco-friendly, being made of CFC/HCFC-free polyurethane.

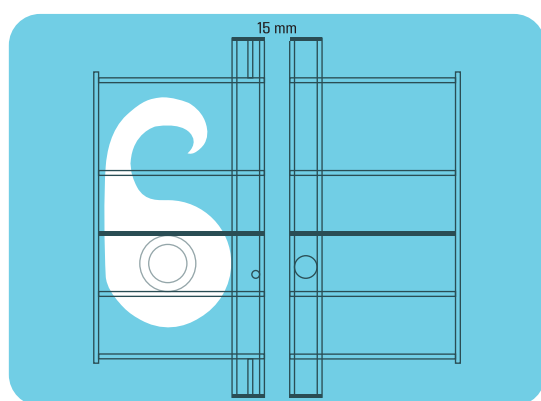
This is in accordance with the obligations under the Montreal Protocol on 'Substances that Deplete the Ozone Layer', which the 'Ozone Cell' (specially created within the Ministry of Environment, Govt. of India) is driving under the 'HCFC Phase Out Management Plan (HPMP) Stage 1B'.

Facilities aiming to become green buildings will find these panels ideal for their LEED certification process.

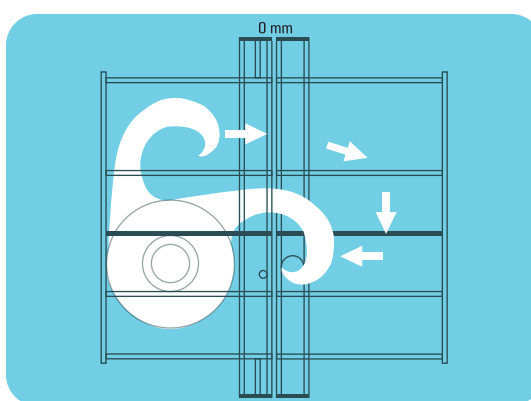
Precision Locking Mechanism

Each Blue Star pre-fab insulation panel has cam-action locking devices precisely positioned and firmly anchored within. All cam-locks have integral rear flanges to permanently anchor their position during the manufacture of the PUF panels. Cam-locks are also placed at exact matching locations on the tongue and groove side to ensure perfect locking.

All cam-locks are accessible from the inside by means of a hex wrench furnished with the panels. Access ports for cam-locks are covered with snap-in cap plugs that must be snapped out before accessing the cam-locks, thus making them tamper-proof.



BEFORE LOCKING THE PANELS



AFTER LOCKING THE PANELS

Technical Specification

Sl.No.	Description	General Specifications
1	PUF Panel Thickness	60/80/100/127/152mm
2	PUF Panel Cover	PP or SS
3	Sheet Metal Thickness	0.4/0.5mm
4	Temperature Range	-40°C to 80°C
5	PUF Blowing Agent	Cyclopentane (C5) – (CFC & HCFC free)
6	Lock Arrangement	Cam-Lock with metal plunger
7	PUF Density	40Kg/m ³ ±2Kg/m ³
8	K Value (w/m °K)	0.021 – 0.023
9	Panel Width	11.5 / 23 / 34.5 / 46 inches
10	Panel Joint	Tongue & Groove joint
11	Panel to Panel Fitment	The gap between two fitted panels < 3 mm

Features & Benefits



PUF insulation core ensures excellent K factor



High density polyurethane offers better strength



Perfect joints eliminate air leakages



Effective thermal insulation results in negligible thermal conductivity



Suitable for a wide temperature range of -40°C to $+80^{\circ}\text{C}$



In case of fire, stops burning when source of fire is removed



Occupies less space due to efficient insulation



Eco-friendly blowing agent cyclopentane used



Modular construction resulting in faster installation



Easily expandable to larger sizes



Available in stainless steel and pre-painted GI



Thickness range from 60 to 152mm



90° corner panels to ensure stability

Wide Range of Refrigeration Units

Blue Star offers a wide range of both evaporating and condensing units. It includes both air-cooled and water-cooled condensers, with technology from the world leaders.

Depending on the application, different temperature zones need to be maintained:

Low (-23°C to -5°C), Medium (-5°C to $+2^{\circ}\text{C}$), High ($+2^{\circ}\text{C}$ to $+15^{\circ}\text{C}$)

Evaporating units

Blue Star's evaporating units are compact, slim and sleek, so they occupy minimum space ensuring maximum storage space. Other features include:



Stainless steel body and excellent corrosion resistance



Inner grooved copper tubes for superior heat transfer



In-built defrost heaters for medium and low-temperature units



External rotor driven fans with low noise levels



Removable side panels for easy service



Condensing Units

These units are characterised by high-efficiency heat transfer and low power consumption. Other features include:



Energy-efficient scroll and reciprocating compressors



UV and corrosion resistance



Filter drier for moisture and dirt protection



Pre-charged unit with service valves



In-built safety and control devices



Weather-proof polyster powder coated canopy



Microprocessor Controller and Power Panel

Blue Star's Refrigeration Units come with intelligent microprocessor-powered controllers and ready-to-use power panels that make electrical connections simple, fast and long-lasting.

Features:

- Embedded switchgear in the Positive Temperature Condensing Unit
- Power Panel with necessary accessories and defrost controls is available for Medium and Low Temperature Units

Perfect Installations

Without carefully executed installations, the efficiency and reliability of a cold room can be compromised. Hence Blue Star's engineers are equipped with latest technology and knowledge thus carrying out precise installations. Some of the checks considered by them include:

- The location of the evaporator within the cold room for uniform cooling and air distribution
- Level flooring (0–0 level) to avoid misalignment of walls
- Proper selection of copper parts and pipe sizes
- Minimising bends and unduly long runs

After Sales Support

Blue Star is well known for its excellent service support in the entire industry. With a team of specially trained technicians placed at 30 destinations across India, you can expect absolutely smooth service support. Cold room dealers based in different locations will help you with perfect installations and Blue Star will ensure after sales support and availability of genuine parts at all times to avoid down time of your project.





REGIONAL HEADQUARTERS ● **Chennai:** KRM Plaza, No 2, Harrington Road, Chetpet, Chennai – 600 031. Phone: (+91) (44) 4244 4000, Fax: (+91) (44) 2836 2101 ● **Kolkata:** Eco Centre Business Tower, 11th Floor, Unit No: 1 & 2, Plot No. 4, EM Block, Sector V, Salt Lake, Bidhannagar, Kolkata – 700 091. Phone: (+91) (33) 4081 5400 ● **Mumbai:** Blue Star House, 9A, Ghatkopar, Link Road, Sakinaka, Mumbai – 400 072. Phone: (+91) (22) 6668 4000. Fax: (+91) (22) 6668 4004. ● **Gurugram:** 6th Floor, Vatika Atrium, Golf Course Road, Sector 53, Gurugram – 122 002 (Haryana). Phone: (+91) (124) 409 4000. Fax: (+91) (124) 409 4004. **SALES AND SERVICE OFFICES** ● **Ahmedabad:** 201 to 205, Unicus Shyamal, Shyamal Cross Rd, Balgayatri Society Part-2, Satellite, Shyamal, Ahmedabad : 380015 Phone: (+91) (79) 4022 4000. ● **Bengaluru:** Anjuman Kay Arr Tower, No. 28, Ward No. 77, Mission Road, Bengaluru – 560 027. Phone: (+91) (80) 4185 4000. Fax: (+91) (80) 4185 4001. ● **Bhubaneswar:** 3A, Satya Nagar, 2nd Floor, Bhubaneswar – 751 007. Phone: (+91) (674) 2572403 / 2573670 / 2570024. Fax: (+91) (674) 257 0544. ● **Chandigarh:** Sanjeev Tower, 6th Floor, Plot No. 55, Industrial Area Phase 1, Chandigarh – 160002. Phone: (+91) (172) 415 5100. ● **Chennai:** Blue Star Limited, 620, Anna Salai, Model School Road, Chennai – 600 006. Phone: (+91) (44) 4996 4000. Fax: (+91) (44) 4044 4001. ● **Coimbatore:** Krisan Workspaces, Mayflower Valencia, 4th Floor, Nava India Rd, Coimbatore, 641004. Phone: (+91) (0422) 4377125. Fax: (+91) (0422) 4377127. ● **Goa:** 210, 2nd Floor, Gera's Imperium I, Patto, Panjim, Goa – 403 001. Phone: (+91) (832) 2438171/2437287. ● **Guwahati:** 5th Floor, 503, Roodraksh Mall, GS ROAD, Bhagaghar, Dispur, Guwahati, Kamrup Metropolitan, Assam, 781005 Phone: (+91) (361) 246 8496. ● **Hyderabad:** Ashoka Raghupati Chambers, No. 1-10-60 to 64, 4th Floor, S P Road, Begumpet, Hyderabad, Telangana 500 016, India. Phone: (+91) (40) 4400 4000. Fax: (+91) (40) 4400 4001. ● **Indore:** Office No. 502, Maloo-01 26/C, Scheme No. 94/C Ring Road, Indore – 452 010. Phone: (+91) (731) 4001211/4001311. ● **Jaipur:** 607-B, 6th Floor, Man Upasana Plaza, Sardar Patel Marg, Jaipur – 302 001 Phone: (+91) (141) 431 3000. ● **Kochi:** Prestige TMS Square, 9th Floor, No. 2, Service Road, Padivattom, Edappally, Kochi, Kerala 682024. Phone: (+91) (484) 449 9000. Fax: (+91) (484) 449 9190. ● **Lucknow:** 5th Floor, BBD Viraj Tower, TCG-1 A-V3, Vibhuti Khand, Gomti Nagar, Lucknow, Uttar Pradesh, 226010 Phone: (+91) (522) 403 4000 Fax: (+91) (522) 403 4004. ● **Ludhiana:** Goshawk Rental Space Solutions Pvt. Ltd, BXX-3369, Sandhu Tower 2, 2nd Floor, Gurdev Nagar, Ferozepur Road, Ludhiana – 141001. Phone: (+91) (161) 506 4000. ● **Nagpur:** 219 Bajaj Nagar, 1st Floor, South Ambazari Road, Nagpur – 440 010. Phone: (+91) (712) 662 4000. Fax: (+91) (712) 662 4002. ● **New Delhi:** Unit No 201 & 202, Baani Corporate One, Plot No 5, Second Floor, District Centre, Jasola, New Delhi – 110025 Phone: (+91) (11) 4149 4000. ● **Patna:** The Hub, 2nd Floor, Near Regent cinema, Gandhi Maidan Road, Patna – 800004. ● **Pune:** 201/A, Nityanand Complex, 247/A Bund Garden Road, Pune – 411 001. Phone: (+91) (20) 4104 4000 / 2616 7230. Fax: (+91) (20) 4104 4001 / 2616 1342. ● **Raipur:** MM Silver Plaza, Office No. 103, 1st Floor, Opp Udyog Bhavan, Ring Road No. 1, Raipur – 492 001. Phone: (+91) (771) 428 09000. ● **Surat:** WorkspaceCo (The He Ha Studio), 4th Floor, Kalp Business Centre, Opp. Lavanya Mall, Citylight, Surat : 395007. ● **Thane:** Blue Star Limited, Blue Star Innovation Centre, Next to Hotel Vihangs Inn, Kapurbavdi, Ghodbunder Road, Thane West – 400 607 Phone: (+91) (22) 3508 4000 Fax: (+91) (22) 3508 4334. ● **Thiruvananthapuram:** TC IV/962, Chandrika, Sree Chitra Nagar, Pipe line Road, Kawdiar, Thiruvananthapuram – 695 003. Phone: (+91) (471) 243 5025. Fax: (+91) (471) 243 4065. ● **Vadodara:** INCUSPAZE Office Spaces, 3rd Floor Alembic 1965, Alembic City, Gorwa-Alembic Road, Vadodara – 390003 Phone: (+91) (265) 661 4000 /265 233 2021/22 Fax: (+91) (265) 233 7516. ● **Vijayawada:** No. 40-1-62, Nagas Hafeez Plaza, Opposite to Grand Modern Supermarket, Near BENZ Circle, MG. Road, Vijayawada – 520 010. Phone: (+91) (866) 248 4004. Fax: (+91) (866) 248 4003. ● **Visakhapatnam:** Qubexpro Business Centre, V Mall, Lifestyle Building, 4th Floor, Facor Layout, Waltair Uplands, Visakhapatnam – 530003. Phone: (+91) (0891) 6866705.